

Date: Friday, 12/06/2009 12:34:19 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: SHOULDER HARNESS KIT
Job Number	: 48569		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DISASSEMBLE20
This Issue	: 12/06/2009 S.O. No. :	Drawing Number	: D412-702-107B
Prsht Rev.	: NC	Project Number	:
First Issue	: 12/06/2009 Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 47769	Material	:
Written By	:	Due Date	: 19/06/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 09-06-12</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK X 1 D412-702-107B ~~B36067~~  
 B47446

DISASSEMBLE ALL PARTS AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBERS  
 ADJUST IN ACCPAC MF 09-06-12

1 X D3573-3 B 45928  
 1 X D3579-046 B 47319  
 2 X K62 B 474  
 4 X MS24693S272 B Scrap  
 4 X AN960JD10LL B Scrap  
 4 X MS21042L3 B Scrap

09-06-12

GIVE D3579-046 TO QC

2.0	D412702107B	Harness Assembly
-----	-------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 Harness Assembly

B 47446

MF 09-06-12

3.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

09/05/12  
MF  
09-06-12

Job Completion



Date: Friday, 12/06/2009 11:16:16 AM  
 User: Melanie Fauteux

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 47446	<b>Customer</b>	: Dart Helicopters Services LLC.				
<b>Estimate Number</b>	: 12857	<b>DWG Name</b>	: HARNESS ASSEMBLY				
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412702107B				
<b>Complete Date</b>	: 07/05/2009 1:20:14	<b>DWG Number</b>	: ICA D412-702 P79 R3			<b>Rev.</b>	: 3
<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>					
30/04/2009	3	3					
<b>1.0 D35733-Adapter INVENTORY ITEM</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>		<b>COST</b>		
06/05/2009	BOUC02: Boucher, Emilie	D35733	3.000		\$79.85	Lot # 45928 Qty. 3	
<b>Subtotal:</b>	QTD:	0	CTD:	3	\$79.85		
<b>2.0 D3579046-Shoulder Harness INVENTORY ITEM</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>		<b>COST</b>		
06/05/2009	BOUC02: Boucher, Emilie	D3579046	2.000		\$660.92	Lot # 47319 Qty. 2	
<b>Subtotal:</b>	QTD:	0	CTD:	2	\$660.92		
<b>3.0 K62-CLIP INVENTORY ITEM</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>		<b>COST</b>		
06/05/2009	BOUC02: Boucher, Emilie	K62	3.000		\$8.90	Lot # 110957 Qty. 3	
<b>Subtotal:</b>	QTD:	0	CTD:	3	\$8.90		
<b>4.0 MS24693S272-Screw INVENTORY ITEM</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>		<b>COST</b>		
07/05/2009	FAUT01: Fauteux, Melanie	MS24693S272	2.000		\$0.18	Lot # 110123 Qty. 2	
<b>Subtotal:</b>	QTD:	0	CTD:	2	\$0.18		
<b>5.0 AN960JD10LL-Washer INVENTORY ITEM</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>		<b>COST</b>		
06/05/2009	BOUC02: Boucher, Emilie	AN960JD10LL	12.000		\$0.35	Lot # 19600 Qty. 12	
<b>Subtotal:</b>	QTD:	0	CTD:	12	\$0.35		
<b>6.0 MS21042L3-Nut INVENTORY ITEM</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>		<b>COST</b>		
06/05/2009	BOUC02: Boucher, Emilie	MS21042L3	12.000		\$2.83	Lot # 110844 Qty. 12	
<b>Subtotal:</b>	QTD:	0	CTD:	12	\$2.83		
<b>7.0 SMALL FAB 1 Internal Operation</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>Time(hrs)</b>	<b>COST</b>	<b>MTime(hrs)</b>	<b>Mach. Cost</b>
29/04/2009	BOUC02: Boucher, Emilie	Run	0.000	0.09	\$1.52	0.09	5.91
06/05/2009	BOUC02: Boucher, Emilie	Run	3.000	0.19	\$3.20	0.19	12.45
<b>Subtotal:</b>	QTD:	3	CTD:	0	0.28	\$23.08	
<b>REFERENCE ONLY</b>							
		<b>TIME</b>	<b>COST</b>				
Machine Time:		0.28	\$18.36				
Labor:		0.28	\$4.72				
Sub-contract (external Op.):			\$0.00				
INVENTORY ITEM:			\$753.03				
SUB-COMPONENT (SUB-JOB):			\$0.00				
<b>Total:</b>			\$776.11				
<b>COST PER UNIT:</b>					\$258.70		